

Technical Data

- Water based primer for improving adhesion between HP inks and print media.
- Compatible with most paper and film substrates
- Recommended anilox volume of 6-11 cm³/m² based on the substrate porosity. More porous requires higher coat weights
- Press ready

Technical Characteristics

Drying	Hot Air
Gloss	++
Viscosity CUP DIN FORD 4	28 seconds +/-3
Suggested Anilox Volume (cm ³ /m ²)	6-11
Press Speed (meters/min.)*	
Substrate Compatability*	Film and paper
pH	8.5+/-0.5
Low migration	yes

+++ = excellent

++ = good

+ = acceptable

- = poor

*: always validate new combinations of ink and substrate as well as press settings prior to industrial production

cleaning solutions

- **NCL-1103** Plate cleaner for water based and UV inks
- **SoftClean** Anilox cleaning solution for water based and UV inks and coatings
- **UV-499** Press and parts cleaner for UV inks (*attention : can swell photopolymer plates*)